



**SUBMITTAL**



**SPIRAL DUCT / SPIRAL FITTINGS**

Phoenix Metals Spiral Duct is manufactured with a spiral lockseam, fabricated from galvanized steel (unless otherwise noted) meeting ASTM-A-653-96 standards in accordance with the latest additions of the 1995 SMACNA gauges and construction standards.

Phoenix Metals Round Fittings are fabricated in accordance with the latest additions of the 1995 SMACNA standards. All seams are constructed with a gore-lock, spot weld, or stitch weld.

**ROUND DUCT GAUGE SPECIFICATIONS - Galvanized Steel**

Duct Dia. In Inches	Maximum 2" W.G. Static Positive		Maximum 10" W.G. Static Positive		Maximum 2" W.G. Static Negative	
	Spiral Seam Ga.	Longitudinal Seam	Spiral Seam Ga.	Longitudinal Seam	Spiral Seam Ga.	Longitudinal Seam
3" thru 8"	26	26	26	24	26	24
9" thru 14"	26	26	26	24	26	24
15" thru 22"	26	24	24	22	24	22
24" thru 36"	24	22	22	20	22	20
37" thru 50"	22	20	20	20	20	18
51" thru 60"	20	18	18	18	18	16
61" thru 84"	18	16	18	16	16	14

Project: \_\_\_\_\_ Location: \_\_\_\_\_

Contractor: \_\_\_\_\_ Job No.: \_\_\_\_\_

Engineer: \_\_\_\_\_ Date: \_\_\_\_\_

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