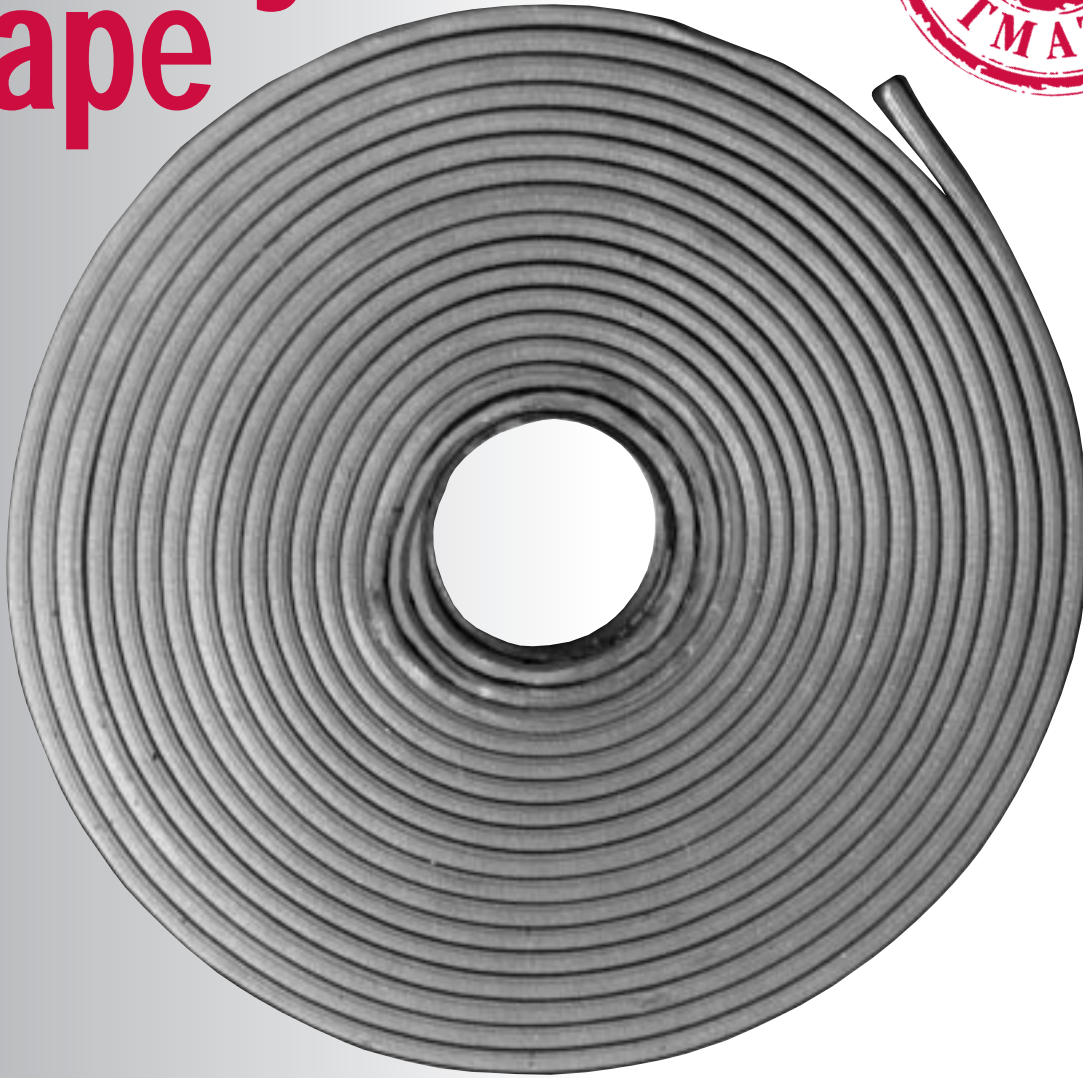


D U C T M A T E

Sticky Tape



High Quality Sealing Tape

Ideal for Rectangular Connections

- Wide range of application temperatures
- Works under extreme conditions
- Non-hardening
- Superior adhesion to most dry metal surfaces



DUCTMATE[®]

Industries, Inc.

GASKETS, SEALANTS, ADHESIVES

Sticky Tape

High Quality
Sealing Tape

DESCRIPTION

This product is a high quality general use tape developed for the metal ducting industry for use as a sealant, moisture and dust barrier. It is non-hardening and has excellent adhesion to most dry metal surfaces.

BASIC USE

To be used for TDC and TDF connections, where a highly adhesive, low cost gasket is preferred

SPECIAL CHARACTERISTICS

This product is made from elastomers, butyl, EPDM rubber and proprietary copolymers. The plasticizers are of the Polyisobutylene and Polybutene type and permit no oxidation or migration. The fillers are inert and are primarily used as extenders and process aids and, to a lesser extent, as reinforcing pigments. The remaining materials are antioxidants, fungicides and organic processing aids.

3/16" x 5/8" x 25' per roll. Other sizes available upon request

Mineral Spirits will readily facilitate the cleaning of tools and equipment.

PACKAGING INFORMATION

Standard product is packaged 500 ft. per carton (20 rolls x 25 ft. per roll). All rolls are separated by silicone dividers and protected by upright stacking cores. Standard shipping cartons are constructed of 200 lb Kraft material. Pallets are heavy duty and have 4-way entry. All pallets are stretchwrapped for shipment.

LIMITED PRODUCT WARRANTY

Manufacturer is not liable for consequential, incidental or special damages. There are no statutory or implied warranties including the warranties of fitness for a particular purpose and merchantability. There are no warranties other than as set forth below and factory neither assumes nor authorizes any person to assume any liability or other obligation in connection with Sticky Tape.

Sticky Tape is warranted to be free from any and all defects in material and workmanship only at the time of shipment from our factory. If material is shown to be defective at the time of shipment from our factory, manufacturer will at its sole option, replace or issue credit for the original purchase price.

To determine the suitability of Sticky Tape for each specific purpose the user must conduct his own test. Manufacturer does not guarantee the results from the use of Sticky Tape because of the extreme differences in surface texture and porosity of available materials as well as the possibility of structural movement or externally caused damages.

TECHNICAL INFORMATION

| | |
|---|--|
| % SOLIDS: | 99.8% |
| COLOR: | Gray |
| SPECIFIC GRAVITY: | 1.46 ± .05 |
| SHELF & SERVICE LIFE: | 20 years minimum |
| HARDNESS: | 77°F - 9.0mm - 10.5mm max |
| PLASTICIZER MIGRATION: | No bleed/contact stain |
| STAINING: | No bleed/contact stain |
| FLEXIBILITY: | Passes, no cracking or loss of adhesion |
| WATER RESISTANCE: | Vacuum .75% max Static 0% |
| ELONGATION & WEBBING: | 0°F 250% min. 77°F 800% min. |
| ADHESION CHARACTERISTICS: | 12 psi min. |
| AGING CHARACTERISTICS: | (Weather-O-Meter, 1,000 hrs.) 10% reduction in most physicals QUV Cabinet 10% reduction in most physicals |
| HEAT DISTORTION AND/OR PLASTIC DEFORMATION | 25% max. |
| SERVICE TEMPERATURE: | -40°F to +190°F -40°C to + 88°C |
| MANUFACTURING TOLERANCES: | Tape Width ± 1/16 Inch Tape Height ± 1/32 Inch |

Tested to the equivalent of UL723 and ASTM E-84



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